



**Irving Woodlands L.L.C.
PURCHASE WOOD SPECIFICATIONS**

12-FOOT STUDWOOD

DELIVERED TO ASHLAND SAWMILL OR ASSOCIATED YARDS:

EFFECTIVE DATE: May 14th, 2017 weight scale

GRADE 12 (12-foot) Note: All diameters are <u>inside bark (ISB)</u>	
SPECIES	Spruce/fir only; <u>greater than 50% of the bolts (pieces) must be spruce.</u> Fir must be white-wood only.
AGE	Delivered within 3 months of date cut (live trees at time of cut)
LENGTH	12-foot studs = 147" to 151" Loads may contain <u>up to 40%</u> 8-foot, 9-foot or 10-foot bolts. 10-foot studs = 123" to 127" 9-foot studs = 108" to 112" 8-foot studs = 99" to 103"
DIAMETER	5" minimum diameter (ISB) for 12', 10', 9' studs; 12" maximum diameter 4.5" minimum diameter (ISB) for 8' studs; 12" maximum diameter
DEFECTS	No rot. No forked bolts. No porcupine chews. No burned or charred wood. Ends must be cut square and knots trimmed flush. No pasture spruce (excessive knots). No "hockey sticks" or "dog-leg" pieces (excessive crook). Not more than 3" sweep over the length of the bolt, no double sweep.
GRADE 22 (12-foot)	
As for Grade 12 above except for the following	
SPECIES	<u>Less than or equal to 50% of the bolts are spruce.</u>
NOTE: Loads may be rejected by Irving Woodlands LLC (IWLLC) scale staff prior to unloading if they do not meet these specifications. Grade shall be determined by IWLLC staff, based on a 40+ piece sample extracted randomly from each load. If the sample contains less than 50% fir pieces the load will be assessed as Grade 12, otherwise the load will be assessed as Grade 22. Quality shall be measured using the above specifications on the extracted sample from each load. Samples with 90% (or higher) acceptable pieces may qualify the load for a QUALITY BONUS where applicable under contract terms or as determined by IWLLC. Any supplier whose quality results fall below 60% for any one (1) load, or falls below 85% for any three (3) loads delivered within a 4-week period or within 10 successive loads – shall be placed on QUALITY SUSPENSION and deliveries suspended from that supplier until cleared by the IWLLC Wood Buyer.	

The trucker or producer must notify the JDI scale staff or Chief Scaler of any disputes regarding scale or sample selection at the time of delivery. JDI will make best efforts to hold quality samples for 24 hours when results fall below 85% to allow time for inspection. These specifications are subject to change by JDI with minimum notice.

Signed: 

Date: April 20th, 2017